$$\begin{array}{c} H_3C - O \\ H_3C - O \\ H_3C - O \end{array} \begin{array}{c} H_3C \\ P - O \\ O \end{array} \begin{array}{c} O \\ C_2H_5 \\ C_2H_5 \end{array}$$

ISO common name Phosphamidon

Chemical name 2-Chloro-2-(diethylcarbamoyl)-1-methylvinyl dimethyl

phosphate (IUPAC); 2-chloro-3-(diethylamino)-1-methyl-3-oxo-1-propenyl dimethyl phosphate (CA; 13171-21-6 E + Z isomers; 23783-98-4,

Z isomer and 297-99-4, *E* isomer)

Empirical formula C₁₀H₁₉ClNO₅P

RMM 299.7

b.p. 162 °C at 200 Pa v.p. 3.3 × 10⁻³ Pa at 20 °C

 n_D^{25} 1.4721

Solubility Miscible with water and common organic solvents;

moderately soluble in hexane: 32 g/kg

Description Yellow liquid

Stability Very stable in neutral and acidic media. Rapidly

hydrolysed by alkalics.

Formulations Soluble liquids

PHOSPHAMIDON TECHNICAL *110/TC/M/-

1 Sampling. Take at least 100 g.

2 Identity test

2.1 HPLC. Use the HPLC method below. The retention time of phosphamidon for the sample solution should not deviate by more than 2% from that for the calibration solution.

3 Phosphamidon

OUTLINE OF METHOD Phosphamidon is separated from impurities by reversed phase liquid chromatography, using UV detection at 218 nm and external standardization.

REAGENTS

Acetonitrile HPLC grade

Methanol HPLC grade

Buffer solution pH 6. Dissolve 0.071 mol of potassium dihydrogenphosphate and 0.010 mol of disodium hydrogenphosphate in 1 l of water.

Mobile phase buffer solution-water-acetonitrile-methanol, 170 + 170 + 135 + 25 (v/v). Filter through a 0.45 μ m filter and degas before use.

Phosphamidon standard of known purity

Calibration solutions. Weigh (to the nearest 0.01 mg) into each of two volumetric flasks (50 ml) 50 to 60 mg phosphamidon standard (s mg) and dissolve in mobile phase. Dilute to volume with mobile phase, and mix well. Phosphamidon is sensitive to hydrolysis. Avoid any contact with water. Check the standard substance by recording a chromatogram of the freshly prepared calibration solution. The hydrolysis product of phosphamidon elutes before deschlorophosphamidon. Its peak area should not exceed 0.5% of the area of the phosphamidon peak. Otherwise take a new standard substance. The stability of the calibration solution is limited. After 24 h at room temperature usually more than 0.5% degradation can be observed. Do not use calibration solutions for longer periods than 24 h and prepare the calibration and sample solutions at the same time.

^{*} CIPAC method 1990. Prepared by the German and Swiss Committees. Based on a method supplied by Ciba-Geigy, Switzerland.

APPARATUS

Liquid chromatograph fitted with an UV spectrophotometric detector capable of operating at 218 nm, a pulse free pump and a loop injection valve. *Column* stainless steel, 250×4.6 (i.d.) mm, packed with Nucleosil C_{18} (10 μ m) *Electronic integrator*

PROCEDURE

(a) Operating conditions (typical):

Flow rate 2 ml/min
Column temperature ambient
Detector wavelength setting 218 nm
Injection volume 10 µl

Retention times deschlorophosphamidon: 3.6 min

phosphamidon: 5.95 min. Depending on the quality of the column, the phosphamidon

peak may split.

γ-chlorophosphamidon: 11.1 min

(b) Preparation of sample. Weigh (to the nearest 0.01 mg) into a volumetric flask (50 ml) enough sample to contain 55 to 65 mg (w mg) of pure phosphamidon. Dissolve in mobile phase. Dilute to volume with mobile phase, and mix well.

(c) Determination. Inject 10 μ l portions of the first calibration solution until the peak areas of phosphamidon varies by less than 1% for successive injections. Inject the second calibration solution. The response factor (f) of that solution (mean of two injections) should not deviate by more than 0.5% from that of the first one. Otherwise prepare new calibration solutions. Carry out injections of 10 μ l of the calibration solutions (C) and the sample solutions (S) in the following sequence: CA, CA, S₁, S₂, S₂, CB, CB, S₃, S₃

If the *E* and *Z* isomers of phosphamidon are separated on the column used, the sum of the areas of both peaks should be taken for the calculations.

(d) Calculation. Calculate the mean value of each pair of response factors (f) bracketing the injections of the two sample solutions

$$f = \frac{H_s}{s \times P}$$

Phosphamidon content (A) = $\frac{H_w}{w \times f}$ g/kg

where:

f = mean of response factor

 H_s = peak area of phosphamidon in the calibration solution (or sum of the areas the E and Z phosphamidon peaks)

 H_w = peak area of phosphamidon in the sample solution (or sum of areas of the E and Z phosphamidon peaks)

s = mass of phosphamidon in the calibration solution (mg)

w = mass of sample taken (mg)

P = purity of phosphamidon standard (g/kg)

4 Deschlorophosphamidon and γ-chlorophosphamidon

OUTLINE OF METHOD Deschlorophosphamidon (2-diethylcarbamoyl-1-methylvinyl dimethyl phosphate) and γ -chlorophosphamidon (2-chloro-2-diethylcarbamoyl-1-chloromethylvinyl dimethyl phosphate) are determined together with phosphamidon using a fixed response factor relative to the phosphamidon factor.

REAGENTS, APPARATUS and PROCEDURE As for phosphamidon 110/TC/M/3 except:

(d) Calculation

Deschlorophosphamidon content (B) =
$$\frac{H_{wd} \times 0.73}{w \times f}$$
 g/kg

$$\gamma$$
-Chlorophosphamidon content (C) = $\frac{H_{wc} \times 0.83}{w \times f}$ g/kg

where:

f = mean response factor of phosphamidon

 H_{wd} = peak area of deschlorophosphamidon in the sample solution

 H_{wc} = peak area of γ -chlorophosphamidon in the sample solution

w = mass of sample taken (mg)

5 Total active substances

Content of total active substances = A + B + C g/kg

Repeatability r = 16.2 g/kg at 937 g/kg active ingredient content **Reproducibility R** = 24.9 g/kg at 937 g/kg active ingredient content

Based on a study with 9 participants and 36 values.

PHOSPHAMIDON SOLUBLE LIQUIDS *110/SL/M/-

- 1 Sampling. Take at least 500 ml.
- 2 Identity tests. As for phosphamidon technical 110/TC/M/2.
- **3 Phosphamidon**. As for phosphamidon technical 110/TC/M/3.
- **4 Deschlorophosphamidon** and γ -chlorophosphamidon. As for phosphamidon technical 110/TC/M/4.
- **5 Total active substances**. As for phosphamidon technical **110**/TC/M/5.

Repeatability r = 6.1, 4.5, 2.1 and 2.0 g/kg at active ingredient contents

of 474, 203, 179 and 105 g/kg respectively.

Reproducibility R = 14.7, 8.0, 3.8 and 3.2 g/kg at active ingredient contents

of 474, 203, 179 and 105 g/kg respectively.

Based on a study with 9 participants and 36 values for each level.

183

^{*} CIPAC method 1990. Prepared by the German and Swiss Committees. Based on a method supplied by Ciba-Geigy, Switzerland.